High Pressure Multi-Stage Diffuser Pump

- Highly efficient hydraulic components
- Providing industries (such as power plant) with our reliable pump solutions, backed by our well-established manufacturing and quality management experience
- Providing a wide range of useful pump types, suitable for various applications from mid-range to high-end (for example, conventional, combined cycle and supercritical pressure power generation)
- Reduced cost and quick delivery achieved by part standardization and excellent stock management

Applications
Boiler Feed Pumps (Conventional, Combined Cycle, Coal-Fired, etc.)
Descaling Pumps
Oil Refinery, Chemical Plants
High Pressure Pumps for General Industry
Snowmakers

MHG Ring-Section Type
Low-priced, space-saving and light-weight. Reliable casing sealing is achieved using metal-to-metal contact or O-rings securely fastened using tie bolts. No warming of casings is required (except for some applications), making the product suitable for rapid start-up.

MHB Barrel Type
Highly-reliable double shell casings. Maintenance time is shorter due to inner cartridges that are replaceable without dismantling the nozzle. Customized designs are available with various nozzle orientations and high suction pressures.

Performance Range

<table>
<thead>
<tr>
<th>Capacity (m³/h)</th>
<th>Standard</th>
<th>Tailor made</th>
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</thead>
<tbody>
<tr>
<td>Total Head</td>
<td>up to 4,200m (13,800ft)</td>
<td></td>
</tr>
<tr>
<td>Temperature</td>
<td>up to 200°C (392°F)</td>
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</tr>
<tr>
<td>Suction Pressure</td>
<td>up to 3MPa (435psi)</td>
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<tr>
<td>Discharge Pressure</td>
<td>up to 42MPa (6,090psi)</td>
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<tr>
<td>Speed</td>
<td>up to 7,000min⁻¹</td>
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</table>

MHG Ring-Section Type
MHG1, MHG2, MHG3
MHG4, MHG5, MHG6

MHB Barrel Type
MHB3, MHB4, MHB5
MHB6

Temperature up to 200°C (392°F)
Suction Pressure up to 3MPa (435psi)
Discharge Pressure up to 42MPa (6,090psi)
Speed up to 7,000min⁻¹

Performance Range

capacity Standard: 1,440m³/h (6,340USgpm)
Tailor made: up to 2,000m³/h (8,800USgpm)
Total Head up to 4,200m (13,800ft)
Temperature up to 200°C (392°F)
Suction Pressure up to 3MPa (435psi)
Discharge Pressure up to 42MPa (6,090psi)
Speed up to 7,000min⁻¹
Design Features

MHB Barrel Type

Radial Bearings and Housings
- Roller bearing or sleeve journal bearing (oil ring or forced lubrication) used depending on the size
- Various accessories including thermometer and vibration sensor available
- Robust shaft arrangement satisfying ISO 10816-7 vibration standard

Impeller and Diffuser
- Reduction in power consumption and CO₂ emission achieved by highly efficient hydraulic components
- Reliable performance and quality realized by precision-cast stainless steel impeller

First-stage Impeller
- Specialized first-stage impeller available for accommodating severe suction conditions

Shaft Sealing
- Minimized leakage and maintenance ensured by using reliable Torishima mechanical seals as standard equipment
- Cartridge mechanical seals, mechanical seals from other manufacturers, and gland packings optionally available

Flanges and Pipe Connections
- Twice the allowable nozzle forces and moments required by API 610
- Nozzle connections conforming to major international standards, such as ASME flanges, as well as direct butt welding to plant nozzles (also available: suction from bottom, etc.)
- Intermediate extraction nozzles available from any stage

Assembly and Disassembly
- Specialized jig for replacing inner cartridges is included as a standard accessory

Maintenance and Repair
- Wear rings, impellers, and guide vanes kept in stock to offer quick part delivery

Balancing Devices
- Balancing devices reduce axial thrust; choice of balancing disc sheet type and balancing piston type depending on the start-up/shut-down frequency
- Bearings, shaft sealing and balancing devices can be replaced and inspected without dismantling inner cartridges

Thrust Bearing
- No need for thrust bearing for standard (balancing disc sheet type) products; lifting device also available
- Tilting pad thrust bearing available for balancing piston (balancing drum) type
- Oil pump also available on NDE

Casings
- Double shell barrel casing for high reliability and easy maintenance (shortened overhaul time achieved by inner cartridge replacement)

Driver
- In addition to standard direct motor drive, variable speed operation driven by a turbine, an engine or by a motor via hydraulic coupling is also available
Design Features

MHG Ring-Section Type

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**Flanges and Pipe Connections**
- Twice the allowable nozzle forces and moments required by API 610
- Flanges conforming to major international standards, such as ASME
- Intermediate extraction nozzle available from any stage

**Assembly and Disassembly**
- Bolt tensioner-compatible tie bolts for easy assembly and disassembly

**Maintenance and Repair**
- Various gaskets as well as wear rings, impellers, diffusers and stage casings kept in stock to offer quick part delivery

**Balancing Devices**
- Balancing devices reduce axial thrust; choice of balancing disc sheet type and balancing piston (balancing drum) type depending on the start-up/shut-down frequency
- Bearings, shaft sealing and balancing devices can be replaced and inspected without removing the tie bolts

**Thrust Bearing**
- No need for thrust bearing for standard (balancing disc sheet type) products; lifting device also available
- Tilting pad thrust bearing available for balancing piston (balancing drum) type
- Oil pump also available on NDE

**Driver**
- In addition to standard direct motor drive, variable speed operation driven by a turbine, an engine or by a motor via hydraulic coupling is also available

**Casings**
- Standard forged casings ensuring high reliability
- Optional stainless cast steel casings also available
- No warming required in principle, providing rapid start-up and shut-down capabilities
References

Qurayyah Combined Cycle Power Plant
Saudi Arabia
MHG, Boiler feed pump

Staythorpe C Combined Cycle Power Plant
UK
MHG, Boiler feed pump

Emal Aluminum Smelter Complex
UAE
MHG, HP Feedwater pump

Elbistan Thermal Power Plant
Turkey
MHB, Boiler feed pump

Saudi Kayan Petrochemical Complex
Saudi Arabia
MHB, Boiler feed water pump

Pacifico Coal Fired Power Plant
Mexico
MHB, Boiler feed pump