# **Torishima Pump Global Network**



#### **East Asia**

1 Torishima Pump Mfg. Co., Ltd. 1-1-8 Miyata-cho, Takatsuki-city, Osaka 569-8660 Japan Tel : +81-72-690-2308 / Fax : +81-72-690-2329

# 2 Kyushu Torishima Co., Ltd.

9857-13, Ohaza Kawako, Wakagi-cho, Takeo-city, Saga 840-0813 Japan Tel : +81-954-26-3081 / Fax : +81-954-26-3080

- 3 Torishima Pump Mfg. Co., Ltd. **Beijing Office** Rm707, Building 1, KUNSHA CENTER, No.16 Xinyuanli, Chaoyang District, Beijing, P.R.China PC:100027
- Tel: +86-10-84682891 / Fax: +86-10-84682890 4 Torishima Pump (Tianjin) Co., Ltd. No.9 Gaoxin Road, Wuqing Development Zone, Tianjin, P.R.China PC:301700

Tel:+86-22-59695601 / Fax:+86-22-59695609

### Torishima (Hong Kong) Ltd.

Unit A, 21/F., Tower A, Billion Centre, 1 Wang Kwong Road, Kowloon Bay, Kowloon, Hong Kong Tel : +852-2795-1838 / Fax : +852-2754-3293

#### **South East Asia**

- 6 Torishima Pump Mfg. Co., Ltd. Singapore Office 82 Toh Guan Road East, #C2-14-4 WaterHub, Singapore 608576 Tel: +65-6779-0123 / Fax: +65-6779-6900
- Torishima Service Solutions Asia Pte. Ltd. 48. Toh Guan Road East. #02-142. Enterprise Hub, Singapore 608586 Tel: +65-6933-8772 / Fax: +65-6933-8777

# 8 P.T. Torishima Guna Engineering

9 P.T. Torishima Guna Indonesia Jalan Rawa Sumur Timur No.1 Pulogadung Industrial Estate, P.O.Box 1160, Jakarta, Indonesia Tel:+62-21-460-3963 / Fax:+62-21-460-3937

P.T. Geteka Founindo JL Pulo Ayang Kav. AA2 Pulogadung Industrial Estate, P.O.Box 1160 JAT, Jakarta 13011 Indonesia Tel: +62-21-460-3963 / Fax: +62-21-460-3937

# 1) Torishima Service Solutions (Thailand) Ltd. 181/2 Moo 1, Soi Bancha, Suksawad Road, Pakklong Bangplakod,

Prasamutjedi, Samutprakarn 10290, Thailand Tel: +66-2-408-3528 / FAX: +66-2-408-3529

# South Asia

Dirishima Pumps (India) Pvt. Ltd. 302 & 302A, 3rd Floor, Tower-B, Millennium Plaza, Sector27 Gurgaon-122002, Haryana, India Tel:+91-124-4728950 / Fax:+91-124-4728950

13 Torishima Pumps (India) Pvt. Ltd. Service Division Plot No. 27 B, C, D, Hoskote KIADB Industrial Area,

Chokkahalli Village, Kasaba Hobli, Hoskote Taluk, Bangalore-562114, Karnataka, India Tel: +91-80-39581000 / Fax: +91-80-39581010

### Oceania

Torishima Australia Pty. Ltd. 643-645 Glenhuntly Road, Caulfield South VIC 3162 Australia Tel:+61-3-9523-7998

#### Middle East

Torishima Service Solutions FZCO Plot of Land TP010501 National Industries Park (Techno Park)-Jebel Ali, PO Box. 37603 Dubai, U.A.E. Tel: +971-4-880-7344 / Fax: +971-4-880-7354

# Torishima Pump Mfg. Co., Ltd.

Middle East Project Office Office No.901, Deluxe Tower, Delma Street, Al Nahyan Camp Area, P.O.Box 53567, Abu Dhabi, U.A.E. Tel : +971-2-674-3880 / Fax : +971-2-674-3881

Torishima Pump Mfg. Co., Ltd. Qatar Project Office Office No.11,1st Floor, West Corner Centre, Salwa Road-Midmac R/A, P.O.Box 37027 Doha, Qatar Tel: +974-4450-6915 / Fax: +974-4450-6916

#### Torishima Pump Mfg.Co.,Ltd. Saudi Arabia Office Al Riyadh, Al Khair Plaza, Office No.2

Al Amir Muhd IBN A.A. Road, Altahlea, SP-643351929, Kingdom of Saudi Arabia Tel:+966-1-1293-1366

#### Orishima Service Solutions Saudi Arabia Ltd. Dammam, 2nd Industrial City, Road # 148- Cross # 81, PO Box 31952 Al Khobar, Kingdom of Saudi Arabia

SP-643351929, Kingdom of Saudi Arabia Tel:+966-3-887-1500

# Europe

Torishima Europe Ltd. Duart House, Finch Way, Strathclyde Business Park, Bellshill, North Lanarkshire ML4 3PR Scotland, U.K. Tel:+44-1236-443951 / Fax:+44-1236-702875

Torishima Service Solutions Europe Ltd.

Unit 3, M8 Interlink, Kirkshaws Road, Coatbridge ML5 4RP Scotland, U.K. Tel:+44-1236-442390 / Fax:+44-1236-702875

Torishima Europe Projects Ltd. Torishima House, Brook Lane, Westbury, Wiltshire BA13 4ES England, U.K. Tel:+44-1373-858143

#### Torishima Europe Ltd. Madrid Office Avda, Fuente Nueva 12A, 28703San Sebastian de los Reyes, Madrid, Spain Tel:+34-91-002-7541 / Fax:+34-91-284-6901

North America

Torishima Pump Mfg. Co., Ltd. North America East Office 100 Grove Street, Suite 217, Worcester MA 01605-2654 U.S.A. Tel:+1-508-753-6600 / Fax:+1-508-753-8276

### **Central America**

Torishima Europe Ltd. Mexico Office Av Paseo de La Reforma 350,11th floor, Juárez, Cuauhtémoc, 06600 Ciudad de México, D.F., México Tel: +52-55-9171-1426 / Fax: +52-55-9171-1499

Manufacturing Service Center

#### P14711.02/9E '17.10.1500®

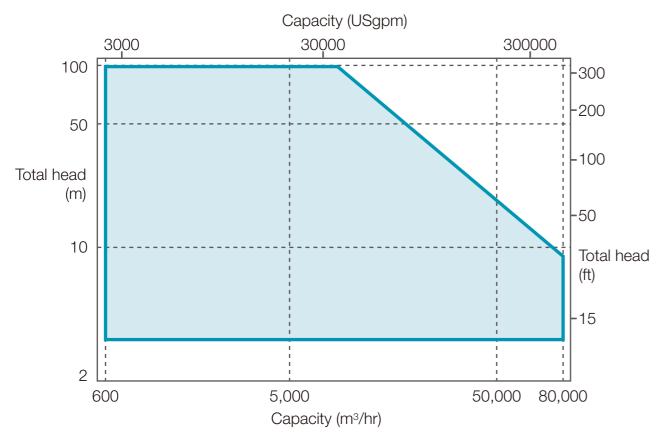
# Vertical Mixed-Flow Pump





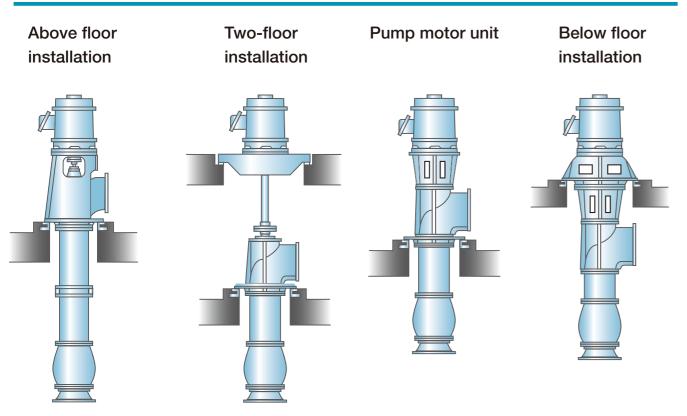


# **Performance Range**



Pumps beyond the standard range are also available.

# **Type of Installation**



# References



Dewatering pump with adjustable vane (Size:2,400mm, Driver:1,103kW)



Various seawater pumps in Al Taweela MSF desalination plant, Abu Dhabi, UAE



Sabia MSF desalination plant, Kuwait (Size:1,000mm, Driver:3,550kW)





Cooling water pump for P.A.I. Shuaiba, Kuwait (Size:1,400mm, Driver:1,500kW)





Vaporizing pumps in LNG Plant, Korea (Size:1,000mm, Driver:650kW)



Circulating water pump for Mesaieed A IWPP project, Qatar (Size:1,500mm, Driver:1650kW)

# **Vertical Mixed-Flow Pump**

The **TORISHIMA** SPV is a vertical, mixed-flow pump suitable for a wide range of applications. Whatever process you operate; Power, Desalination, Petrochemical, LNG, Water Treatment or Supply, Drainage or general industries, the complete plant operation depends on the reliable performance of the main intake, cooling or seawater pumps. Torishima's reputation for providing reliable mixed flow pumps to operate in critical processes is second to none. With several thousand pumps operating worldwide you can count on Torishima pumps to be the driving force behind your pumping requirements.

# **Applications**

### Power

Cooling Tower and Cooling Water Circulation

# Desalination

- Seawater Intake
  Design (Discussion)
- Brine Recirculation / Blowdown
- Distillate

# Petrochemical

- Seawater Intake
- Cooling Water
- Water Transfer

# Water, Wastewater, Drainage

- River water intake
- Water Transfer
- Waste or Storm Water Sump Drainage
- Irrigation Supply and Land Drainage
- Flood Control

# Industries

- Cooling Water
- Fire and Service Water

# **Technical Data**

Head : 3 to 100 m (10 to 330 ft) Capacity : 600 to 81,600m<sup>3</sup>/h (2,600 to 360,000 USgpm) Temperature : -10 to +80°C (14 to 176°F) Size : 300 to 2,800mm (12" to 110")

# **Materials**

Critical applications require pumps from a reliable manufacturer who has proven experience in a wide range of applications and materials. Torishima provides a wide range of expertise in material selection and has experience in manufacturing pumps from the following materials:

# Pump Diffuser Casing and Impellers

- Duplex and Super Duplex Stainless Steel
- Stainless Steel
- Cast iron, Ductile Iron, Ni Resist Cast Iron
- Bronze, Aluminium Bronze

# Shaft

- Duplex and Super Duplex Stainless Steel
- Stainless Steel
- Carbon Steel,
- Discharge Bend and Rising Main
  - Duplex and Super Duplex Stainless Steel
  - Stainless Steel
  - Cast Iron, Ni Resist Cast Iron
  - Carbon Steel

Specific material grades are available on request.

# Product Life Cycle Support

The mixed flow pumps are always operated under the most arduous conditions particularly for seawater intake and drainage applications. Unexpected operating conditions can occur on site, so it is important that the pump supplier understands the complete plant design. As a qualified plant supplier Torishima can provide a wide range of technical design services to extend the lifecycle of your mixed flow pumps.

# **Torishima Design Services**

- Intake sump modelling
- Finite Element analysis
- 3D Flow Modelling
- Noise and Vibration Analysis
- Model Pump Testing
- Surge Analysis

# **Torishima Site Support**

Torishima's site service capability backed by our design expertise ensures the best service for our customers. Our global team can provide network

- Installation & Commissioning
- Pump Performance Testing
- Overhaul
- Maintenance vendor management

# Torishima - Research and Development

To provide reliable and energy efficient mixed-flow pumps, our experienced engineers are dedicate to

- Pump Hydraulic Development and Model Testing
- Bearing design and development
- Computer aided model sump design
- Mechanical Seal Development



# **Reliable Design**



- Bearing are designed to provides
- Low bearing temperature rise
- Maximum maintenance intervals
- Safe reverse running

#### Location

Thrust by driver / Thrust by pump mounted thrust bearing

### Designs

Antifriction (Grease and Oil) / Tilting Pad type (Oil)

Cooling Air cooled / Water cooled

# Shaft

Designed to ensure

- Low risk of vibration
- Maximum life
- Safe shaft critical speed throughout the operating ranges

# Hydraulic Design

Impeller and diffuser designs are based on proven model designs and incorporate a wide range of pump specific speed(Ns) to provide

- Stable performance
- Lower power consumptionHigher operating efficiency
- Lower NPSHr characteristics

Impeller designs available are Open / Semi-open / Closed

Diffuser designs available Cast Type / Fabricated Type pased on

# **Motor Support**

Finite element design and proven experience are incorporated in the design of our motor support.

- Minimal vibration
- Optimum rigidity
- Suitable access for maintenance

# Shaft Seal

Torishima sealing options are designed for

- Minimum maintenance
- Reduction in external flushing

#### Seals Available

Gland packing / Mechanical seal

#### Flushing plans

Wide range available from self flushed (with no external piping) to recirculation via filtration, to API plans.

# **Guide Bearing**

Torishima has significant operating experience in applications where no pre-lubrication of the bearings is required. The method provides

- Simplified control and operation
- Less risk of pump failure
- Extended life of intermediate bearingEnvironmentally friendly

The options which are available at present are Ceramic / Thermo Plastics / Cutless rubber / Carbon

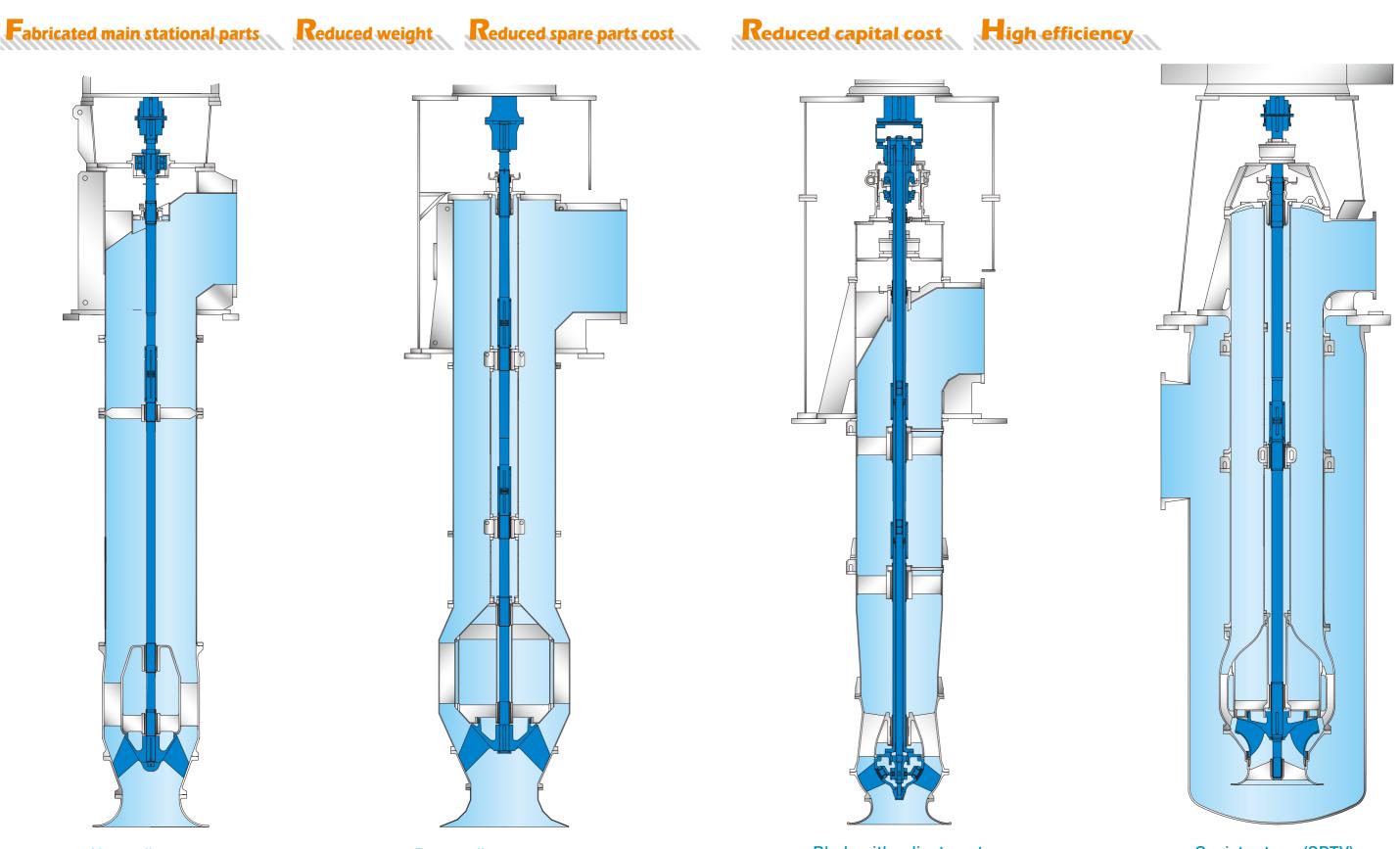
# **Thrust Balance**

Dependant on the duty conditions, Torishima pumps incorporate a range of axial thrust compensation designs to provide • Improved reliability

- Extended bearing life
- Extended bearing me
  Lower thrust loads

Balance methods available are Back wear rings & Balance holes / Back vane





Non-pull-out type

Rotor pull-out type

Reduced maintenance cost and timeElimination of standby pump,

spare rotor can be held as spare parts

Blade pith adjustment

- Energy cost saving
- The operating point can be adjusted to achieve the heat efficiency point for energy cost saving.

Canister type (SPTV) • Low NPSH