Torishima Pump Global Network



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Manufacturing Service Center

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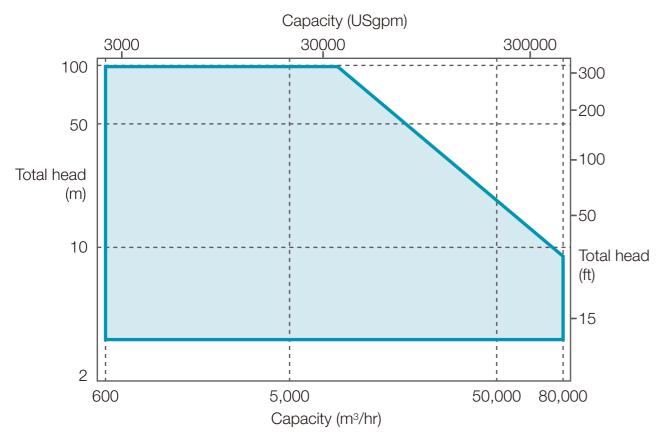
Vertical Mixed-Flow Pump





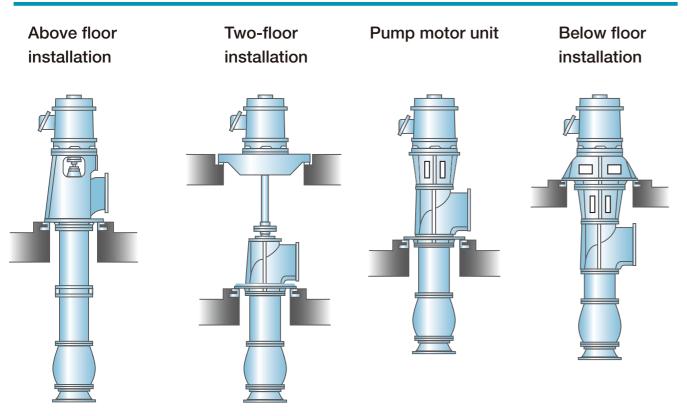


Performance Range



Pumps beyond the standard range are also available.

Type of Installation



References



Dewatering pump with adjustable vane (Size:2,400mm, Driver:1,103kW)



Various seawater pumps in Al Taweela MSF desalination plant, Abu Dhabi, UAE



Sabia MSF desalination plant, Kuwait (Size:1,000mm, Driver:3,550kW)





Cooling water pump for P.A.I. Shuaiba, Kuwait (Size:1,400mm, Driver:1,500kW)





Vaporizing pumps in LNG Plant, Korea (Size:1,000mm, Driver:650kW)



Circulating water pump for Mesaieed A IWPP project, Qatar (Size:1,500mm, Driver:1650kW)

Vertical Mixed-Flow Pump

The **TORISHIMA** SPV is a vertical, mixed-flow pump suitable for a wide range of applications. Whatever process you operate; Power, Desalination, Petrochemical, LNG, Water Treatment or Supply, Drainage or general industries, the complete plant operation depends on the reliable performance of the main intake, cooling or seawater pumps. Torishima's reputation for providing reliable mixed flow pumps to operate in critical processes is second to none. With several thousand pumps operating worldwide you can count on Torishima pumps to be the driving force behind your pumping requirements.

Applications

Power

Cooling Tower and Cooling Water Circulation

Desalination

- Seawater Intake
 Design (Discussion)
- Brine Recirculation / Blowdown
- Distillate

Petrochemical

- Seawater Intake
- Cooling Water
- Water Transfer

Water, Wastewater, Drainage

- River water intake
- Water Transfer
- Waste or Storm Water Sump Drainage
- Irrigation Supply and Land Drainage
- Flood Control

Industries

- Cooling Water
- Fire and Service Water

Technical Data

Head : 3 to 100 m (10 to 330 ft) Capacity : 600 to 81,600m³/h (2,600 to 360,000 USgpm) Temperature : -10 to +80°C (14 to 176°F) Size : 300 to 2,800mm (12" to 110")

Materials

Critical applications require pumps from a reliable manufacturer who has proven experience in a wide range of applications and materials. Torishima provides a wide range of expertise in material selection and has experience in manufacturing pumps from the following materials:

Pump Diffuser Casing and Impellers

- Duplex and Super Duplex Stainless Steel
- Stainless Steel
- Cast iron, Ductile Iron, Ni Resist Cast Iron
- Bronze, Aluminium Bronze

Shaft

- Duplex and Super Duplex Stainless Steel
- Stainless Steel
- Carbon Steel,
- Discharge Bend and Rising Main
 - Duplex and Super Duplex Stainless Steel
 - Stainless Steel
 - Cast Iron, Ni Resist Cast Iron
 - Carbon Steel

Specific material grades are available on request.

Product Life Cycle Support

The mixed flow pumps are always operated under the most arduous conditions particularly for seawater intake and drainage applications. Unexpected operating conditions can occur on site, so it is important that the pump supplier understands the complete plant design. As a qualified plant supplier Torishima can provide a wide range of technical design services to extend the lifecycle of your mixed flow pumps.

Torishima Design Services

- Intake sump modelling
- Finite Element analysis
- 3D Flow Modelling
- Noise and Vibration Analysis
- Model Pump Testing
- Surge Analysis

Torishima Site Support

Torishima's site service capability backed by our design expertise ensures the best service for our customers. Our global team can provide network

- Installation & Commissioning
- Pump Performance Testing
- Overhaul
- Maintenance vendor management

Torishima - Research and Development

To provide reliable and energy efficient mixed-flow pumps, our experienced engineers are dedicate to

- Pump Hydraulic Development and Model Testing
- Bearing design and development
- Computer aided model sump design
- Mechanical Seal Development



Reliable Design



- Bearing are designed to provides
- Low bearing temperature rise
- Maximum maintenance intervals
- Safe reverse running

Location

Thrust by driver / Thrust by pump mounted thrust bearing

Designs

Antifriction (Grease and Oil) / Tilting Pad type (Oil)

Cooling Air cooled / Water cooled

Shaft

Designed to ensure

- Low risk of vibration
- Maximum life
- Safe shaft critical speed throughout the operating ranges

Hydraulic Design

Impeller and diffuser designs are based on proven model designs and incorporate a wide range of pump specific speed(Ns) to provide

- Stable performance
- Lower power consumptionHigher operating efficiency
- Lower NPSHr characteristics

Impeller designs available are Open / Semi-open / Closed

Diffuser designs available Cast Type / Fabricated Type pased on

Motor Support

Finite element design and proven experience are incorporated in the design of our motor support.

- Minimal vibration
- Optimum rigidity
- Suitable access for maintenance

Shaft Seal

Torishima sealing options are designed for

- Minimum maintenance
- Reduction in external flushing

Seals Available

Gland packing / Mechanical seal

Flushing plans

Wide range available from self flushed (with no external piping) to recirculation via filtration, to API plans.

Guide Bearing

Torishima has significant operating experience in applications where no pre-lubrication of the bearings is required. The method provides

- Simplified control and operation
- Less risk of pump failure
- Extended life of intermediate bearingEnvironmentally friendly

The options which are available at present are Ceramic / Thermo Plastics / Cutless rubber / Carbon

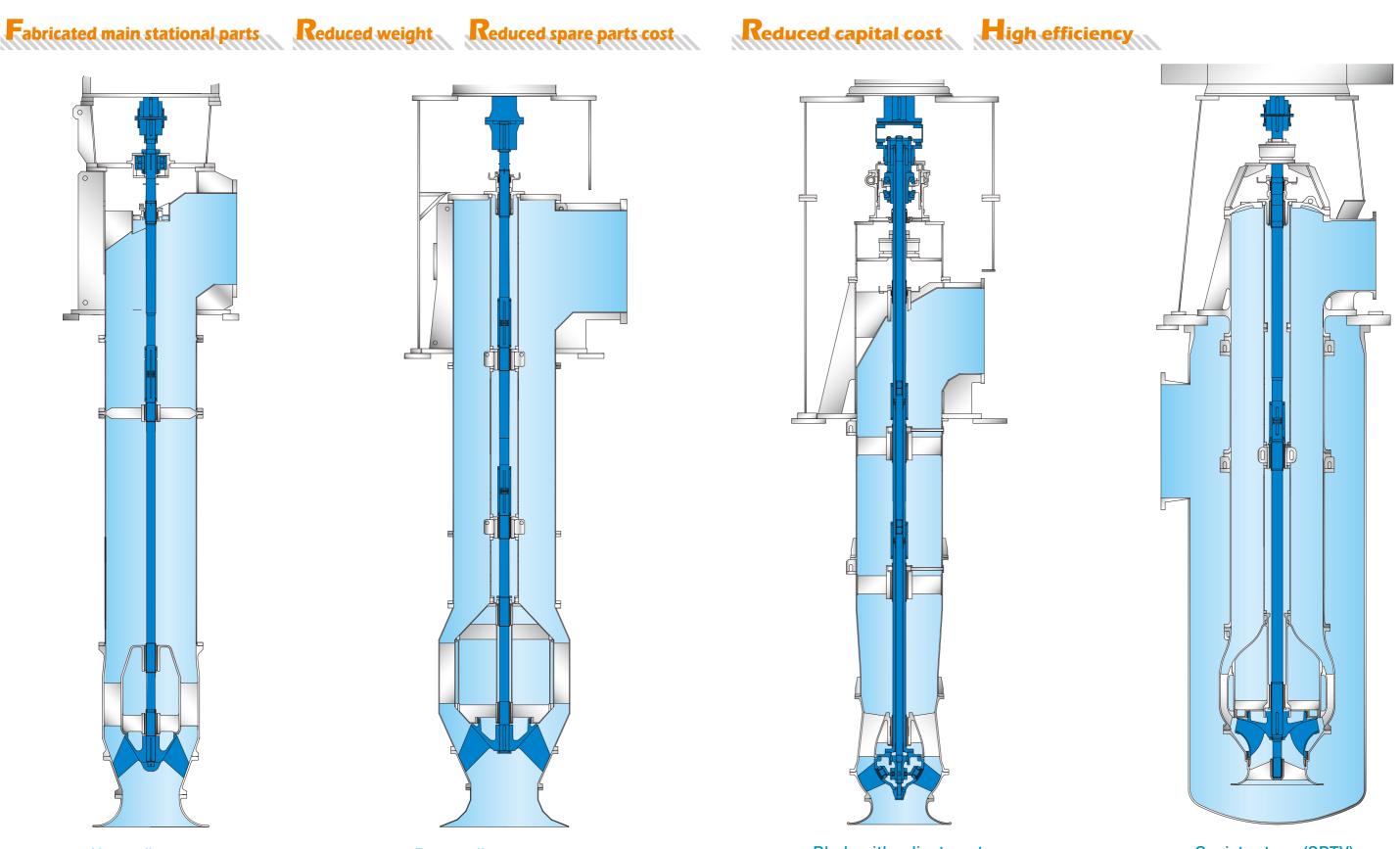
Thrust Balance

Dependant on the duty conditions, Torishima pumps incorporate a range of axial thrust compensation designs to provide • Improved reliability

- Extended bearing life
- Extended bearing me
 Lower thrust loads

Balance methods available are Back wear rings & Balance holes / Back vane





Non-pull-out type

Rotor pull-out type

Reduced maintenance cost and timeElimination of standby pump,

spare rotor can be held as spare parts

Blade pith adjustment

- Energy cost saving
- The operating point can be adjusted to achieve the heat efficiency point for energy cost saving.

Canister type (SPTV) • Low NPSH